# AFP – REVIEW & TROUBLESHOOTING





#### AFP – Articulating Foot Platform

>Dual Motor Operation

- Actuator (with internal switches) for lift/elevation
- Motor with worm gear for articulation (extension)

>Three AFP Mounted Switches





### Articulating Foot Platform

- Broad articulation range for enhanced adjustment
- 450 lbs. weight capacity
- Unmatched adjustment, durability and strength
- Multiple calf pads, calf panel and footplate options





#### AFP - Adjustments

#### ≻Lower Extensions

- Independent and height adjustable
- Split footplates
- Independent Adjustments for leg length discrepancy

#### ➤Articulation of Footplates

• Can adjust distance of footplate articulation





#### Quantum Power Chair with an AFP

#### ≻Recline with AFP

This seating system is programmed to have the Recline and AFP as a combined function. As the power chair's back reclines, the AFP lifts and articulates.

The AFP can also be programmed to work independently.





#### **AFP Mounted Switches**

- Inward Motion Limit Switch Stops articulation when fully retracted
- Synchronize Switch Prevents footplates from hitting the ground when lowering the AFP
- Outward Motion Limit Switch Stops articulation when fully extended



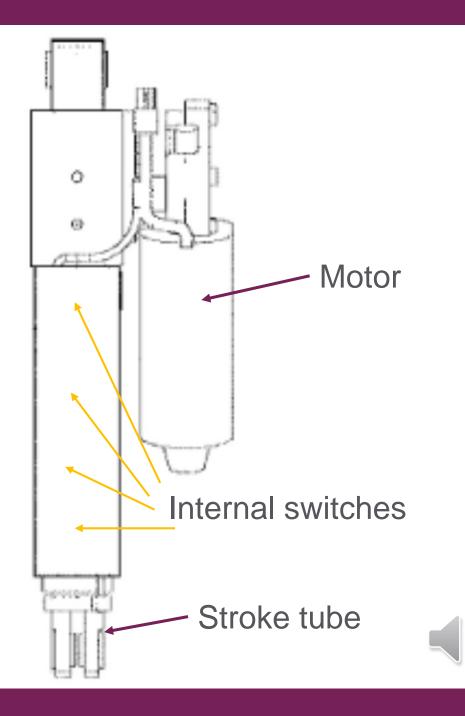


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#### AFP – How it Works

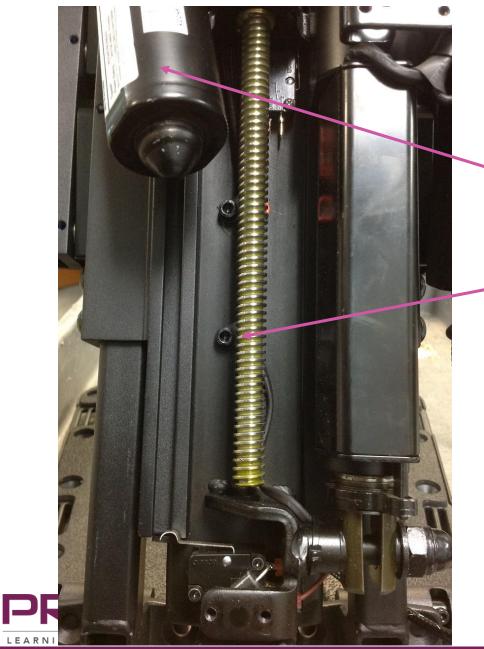
The elevating actuator consists of a motor, stroke tube and four internal switches.

These switches work with the printed electronic circuit board that is mounted on the top of the AFP. The retraction and extension of the stroke tube are affected by the internal and three AFP mounted switches.





EDU0112-25 Rev 0 9/24/2019



#### AFP – How it Works

The articulating actuator consists of a

motor

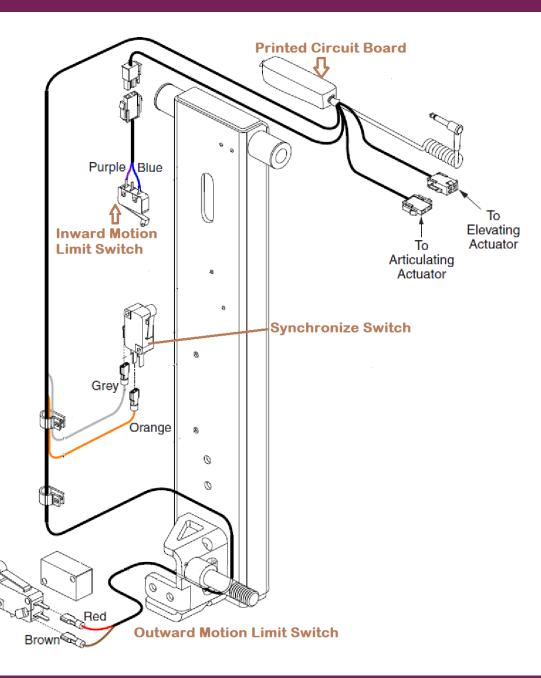
and a

worm gear mechanism.

Extension and retraction of the articulating portion of the AFP is affected by the top (Inward Motion Limit) and bottom (Outward Motion Limit) mounted switches.



#### AFP Switches



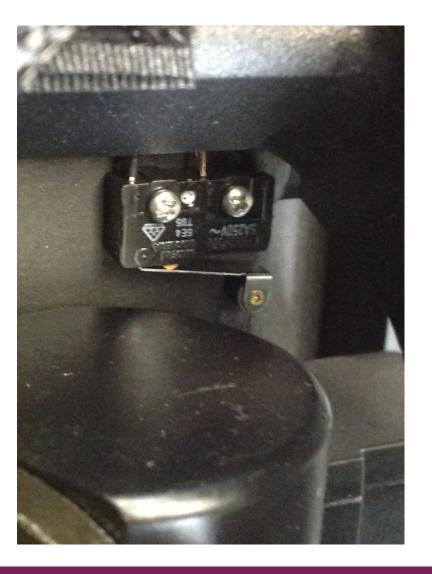




#### Inward Motion Limit Switch

Stops articulation when fully retracted.

Switch is closed when lever is not pressed and open when lever pressed.







### Synchronize Switch

Working with internal switches in elevating actuator, prevents footplates from hitting the ground when lowering the AFP.

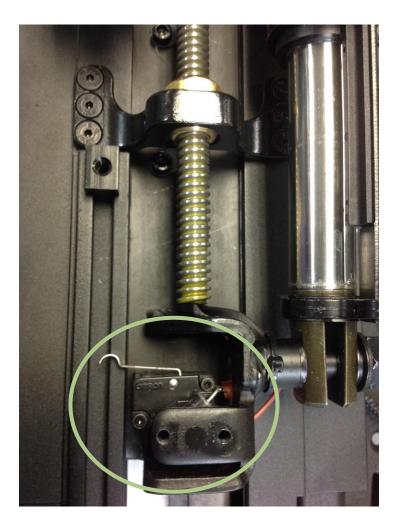
Switch is open when lever is not pressed and closed when lever is pressed.



#### **Outward Motion Limit Switch**

Stops articulation when footplates are fully extended.

Switch is closed when lever is not pressed and open when lever is pressed.



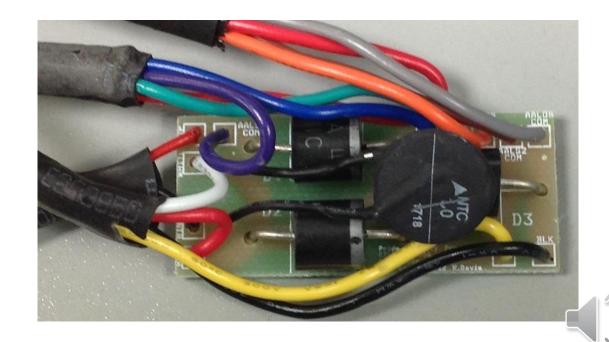




#### Electronic Circuit Board

- Contains circuitry including diodes
- Receives voltage from AFP plug
- Using input from switches to operate AFP





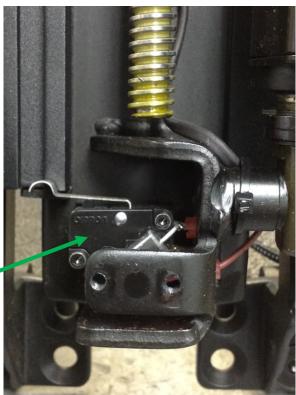




#### AFP Worm Gear and Motor

AFP with outward motion limit switch at bottom of gear.

> Closeup of outward switch when AFP is in home position.



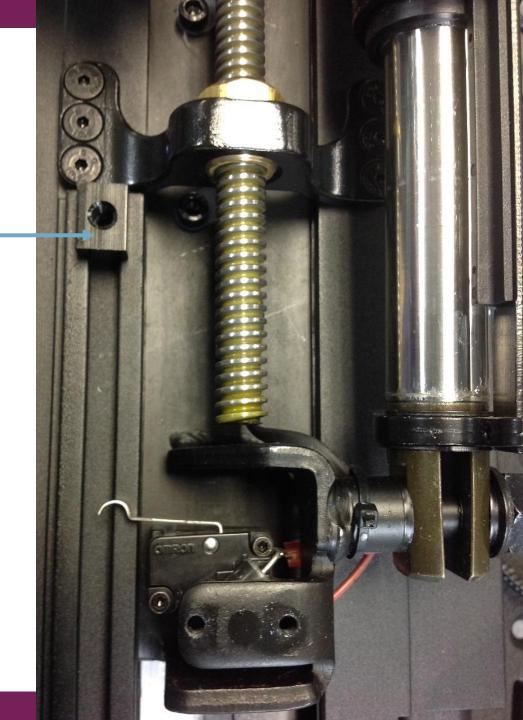


#### AFP Adjustment

This is the position where block is mounted from production.

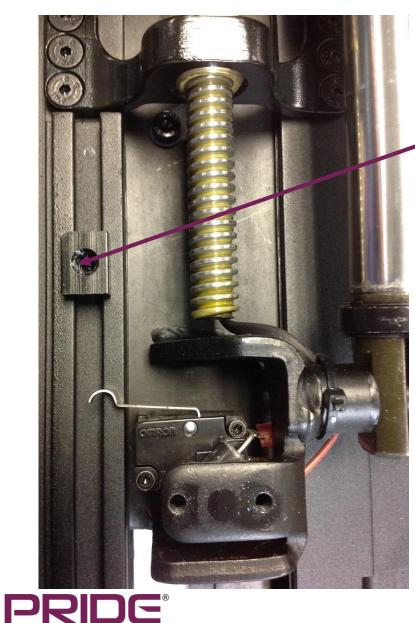
To adjust the articulating distance of the footplates, move the block up or down on the rail until desired distance is achieved.







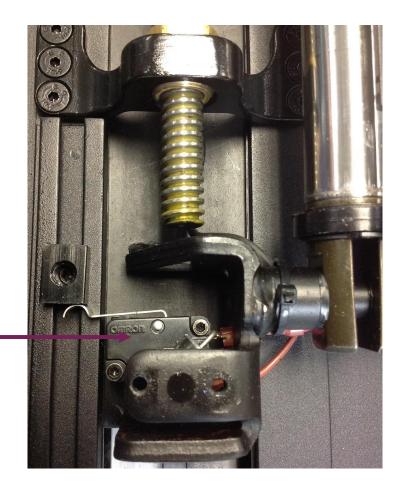
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## AFP Adjustment

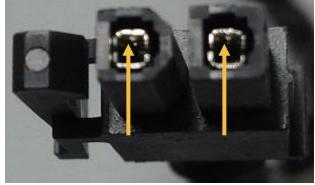
Block in adjusted position

#### Switch with lever pressed down



• AFP is Not Operating in Any Position

✓ Disconnect 2-pin AFP harness from seating module (AAM) and run power to connector



✓ Disconnect AFP phono type plug from power chair harness. Jumper power to plug in marked areas.

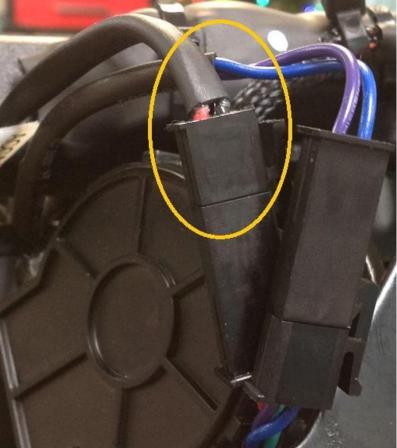


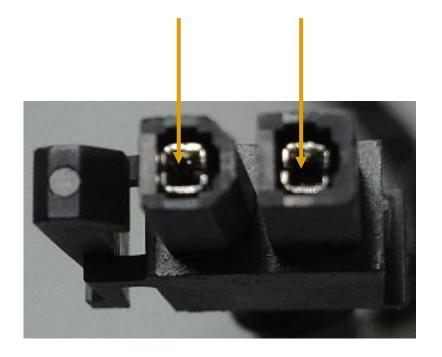




#### AFP is Not Operating in Any Position

✓ Test both actuators - Run power to 2-pin connector of articulating actuator.



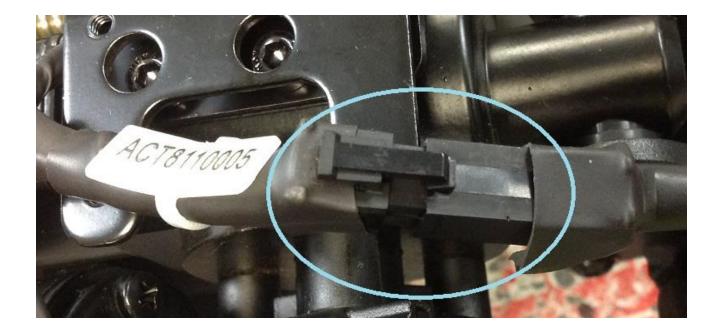






#### AFP is Not Operating in Any Position

✓Test both actuators - Jumper power to pins 1 & 3 (black & white wires) of elevating actuator 4-pin connector.









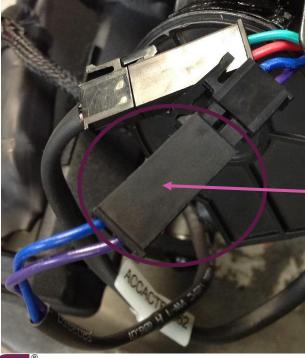
#### AFP is Not Operating in Any Position

- Always check seat configuration programming for AFP.
- Verify power (DC voltage) to each harness; AAM and AFP plug.
- To test the AFP actuators and switches, the AFP should be taken off power chair so can have access to connections.
- >If articulating actuator not work when tested at 2-pin, then replace actuator.
- ➢ If the elevating actuator works when tested, then the electronic PCB likely failed. However, it may be possible that one of the internal actuator switches failed. Start with the PCB if not replacing both.

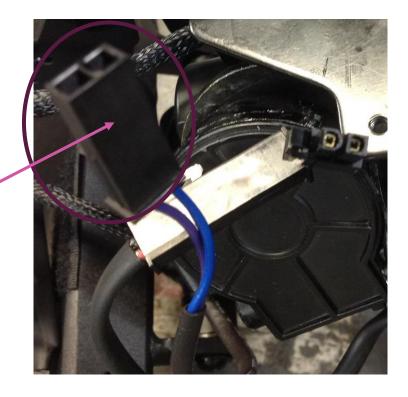




- AFP will not articulate back in
- ✓Test articulating actuator (run power to 2-pin connector)
- ✓ Test Inward Motion Limit Switch (2-pin blue & purple wires)



Inward motion switch connection







- AFP elevate actuator will not retract completely
- Test elevate actuator (jumper pins 1 & 3 of 4-pin connector)
- ✓Test Synchronize Switch

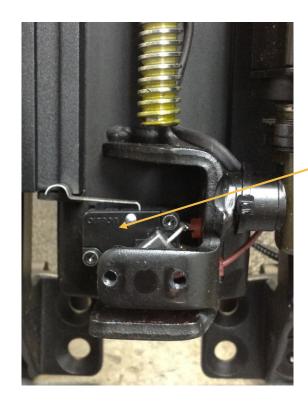
Synchronize switch







- AFP not articulate in either direction
- ✓Test articulating actuator (run power to 2-pin connector)
- ✓Test Outward Motion Limit switch



Outward motion limit switch





BROWN TIP TIP 0 c RED NO Outward Motion Limit Switch ---\* NC <---- Synchronize Switch Ο, 0 NC BASE 8 BLUE 1 Articulating Actuator 2 BROWN SUE 0466N 2 PURPLE 1 NC NOOC RED AALS1 Inward Motion Limit Switch ----> Di 6 C SSE 0 0 O AFP DЗ DS WHITE  $\circ$ 8LK ۲ If microswitch fails... RED 2 1 2 (1) **YELLOW** 1 BLACK \* Will not articulate either direction 4 3 3 4 \* Will not retract Elevate actuator Z RED BLACK \* Will not articulate in. 3 WHITE 4 YELLOW RETRACT 20 " (\$39/1) EXTEND 40" (SW2) STROKE-0 MM STROKE - 24MM STROKE - 48MM STROKE-96MM C NO NC C NO NC C NO NC C NO NC TO ACTUATOR ТТ RED MOTOR + GRAY - 1 -\_\_\_\_ WHITE TO CONNECTOR PIN 3 WHITE RED TO CONNECTOR PIN 4 YELLOW TO CONNECTOR PIN 2 RED Located Inside Elevate Actuator ----> TO CONNECTOR PIN 1 BLACK 0 TO ACTUATOR MOTOR -PLUE/WHITE BLACK 0 0

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## THANKYOU!

